# **Precision Calibration And Interconnect Solutions**

# Stability™ Microwave/RF Cable Assemblies

# From







#### Model Series:

- SC-185 1. SC-24 – 2. SC-292 – 2.
- 1.85mm color-coded Stability<sup>™</sup> cables
  - 2.4mm color-coded Stability<sup>™</sup> cables
  - 2.92mm color-coded Stability<sup>™</sup> cables

2Z-004

- 3.5mm color-coded Stability<sup>™</sup> cables
- SC-35 SC-N
- Type N color-coded Stability™ cables



Maury Microwave is ISO: 9001:2008/AS9100C Certified.

TECHNICAL DATA



# Stability<sup>™</sup> Microwave/RF Cable Assemblies

Series SC-185, SC-24, SC-292, SC-35 and SC-N

#### Features and Benefits

- Amplitude and phase stable with flexure
- Reliable and repeatable measurements
- Durable, ruggedized, crush-resistant
- Longer flex life
- Also available in 2.92mm or 3.5mm Low-Profile and Thermal Vacuum configurations.
- Available in 90° Swept Angle configurations.

### Description

Maury Microwave's Stability<sup>TM</sup> series sets the standard for highperformance ruggedized cable assemblies. Designed specifically for phase-stable and amplitude-stable applications, Stability<sup>TM</sup> offers excellent measurement repeatability even after cable flexure. With a ruggedized, durable construction, Stability<sup>TM</sup> will outlast and outperform other assemblies resulting in a reduced total cost-of-test. Stability's<sup>TM</sup> light weight, superior flexibility and small form factor make it ideal for daily use with VNA's, test instruments, bench-top testing and ATE systems.

Stability<sup>™</sup> cable assemblies are now part of the ColorConnect<sup>™</sup> family! Following the proposed IEEE high-frequency connector/ adapter color convention, Stability<sup>™</sup> cable assemblies are the first commercially available assemblies to offer clear indications of compatibility and intermatability. ColorConnect<sup>™</sup> makes it a simple matter to avoid and eliminate damaged equipment, degraded equipment reliability, degraded performance and lengthy maintenance times due to improper mating (and attempted mating) of incompatible interconnects.

#### **Typical Applications**

- Vector network analyzers (VNAs)
- RF and microwave instruments
- Bench-top testing
- Probe station integrations
- RF production testing
- ATE systems

#### Stability ™ Specifications

| STABILITY™<br>Cable Type | Frequency | Typical Phase<br>Stability with Flexure | Typical Amplitude<br>Stability with Flexure |
|--------------------------|-----------|---|---|
| SC-185                   | 67 GHz    | ±8.0°                                   | ±0.08 dB                                    |
| SC-24                    | 50 GHz    | ±6.0°                                   | ±0.05 dB                                    |
| SC-292                   | 40 GHz    | ±5.0°                                   | ±0.05 dB                                    |
| SC-35                    | 26.5 GHz  | ±3.5°                                   | ±0.02 dB                                    |
| SC-N                     | 18.0 GHz  | ±2.0°                                   | ±0.015 dB                                   |



## **Cable Assembly Specifications**

#### **Electrical Properties**<sup>1</sup>

| STABILITY™ Cable Type                          | SC-185                        | SC-24                         | SC-292                        | SC-35                         | SC-N                           |
|--|-------------------------------|-------------------------------|-------------------------------|-------------------------------|--------------------------------|
| Maximum Frequency                              | 67 GHz                        | 50 GHz                        | 40 GHz                        | 26.5 GHz                      | 18.0 GHz                       |
| VSWR   | 1.40 typ/<br>1.50 max         | 1.30 typ/<br>1.43 max         | 1.25 typ/<br>1.40 max         | 1.25 typ/<br>1.35 max         | 1.25 typ/<br>1.30 max          |
| Typical Insertion Loss<br>(cable only)         | 1.79 dB/ft                    | 1.52 dB/ft                    | 0.84 dB/ft                    | 0.67 dB/ft                    | 0.54 dB/ft                     |
| Impedance (nominal)                            | 50 ohm                         |
| Phase Stability vs<br>Bending <sup>2</sup>     | ±8° typ/<br>±15.6° max        | ±6° typ/<br>±11.8° max        | ±5° typ/<br>±9.5° max         | ±3.5° typ/<br>±7.0° max       | ±2.0° typ/<br>±4.5° max        |
| Amplitude Stability vs<br>Bending <sup>3</sup> | ±0.08 dB typ/<br>±0.10 dB max | ±0.05 dB typ/<br>±0.08 dB max | ±0.05 dB typ/<br>±0.10 dB max | ±0.02 dB typ/<br>±0.04 dB max | ±0.015 dB typ/<br>±0.02 dB max |
| Phase Stability vs Temp                        | <4°/m/GHz (-55 ~+125°C)       |                               |                               |                               |                                |
| Velocity of Propagation                        | 76% (nominal)                 |                               |                               |                               |                                |
| Shielding Effectiveness                        | >90 dB (DC -18.0 GHz)         |                               |                               |                               |                                |
| Time Delay (nominal)                           | 1.3ns/ft (4.4ns/m)            |                               |                               |                               |                                |

<sup>1</sup> These specifications also apply to Stability<sup>™</sup> Low-Profile (-LP) and Thermal Vacuum (-TV) cable assemblies (see page 5 & 7 respectively).

#### Mechanical/Environmental Properties

| STABILITY™ Cable Type                                   | SC-185, SC-24, SC-2                    | 292, SC-35 and SC-N            |
|---|--|--------------------------------|
| Center Conductor Material                               | Silver-Plated Co                       | opper-Clad Steel               |
| Maximum Outer Diameter                                  | SC-292/SC-35/SC-N<br>0.277 in (7.04mm) | SC-185/SC-24<br>0.244 (6.20mm) |
| Nominal Weight  | 1.61 oz/ft (150g/m)                    | 1.02 oz/ft (95g/m)             |
| Min. Static Bend Radius/<br>Min. Dynamic Bend<br>Radius | 1.0 in. (2<br>2.0 in. (5               | 25.4mm)/<br>50.8mm)            |
| Flex Life Cycles <sup>4</sup>                           | >20                                    | ,000                           |
| Crush Resistance  | >254 lb/inc                            | h (44 kN/m)                    |
| Operating Temperature<br>Range                          | −67 ~ +257°F                           | (–55 ~ +125°C)                 |
| Fire Resistance <sup>5</sup>                            | Ye                                     | es                             |
| Abrasion Resistance <sup>6</sup>                        | Ye                                     | es                             |
| RoHS/REACH  | Ye                                     | es                             |
| <sup>4</sup> Per IEC 60966-1, section 9                 | .3. 6                                  | Per SAE AS5756.                |

SC-35-

#### **Typical Configurations**

<sup>3</sup> Per IEC 60966-1, section 8.4.

<sup>2</sup> Per IEC 60966-1, section 8.6, method 1.

| Part Number  | Length <sup>7</sup> | Connector 1    | Connector 2    | Frequency |
|--------------|---------------------|----------------|----------------|-----------|
| SC-185-MM-24 | 24 in.              |                | 1.85mm<br>male | 67 GHz    |
| SC-185-MM-36 | 36 in.              | 1.85mm         |                |           |
| SC-185-MM-48 | 48 in.              | maio           |                |           |
| SC-24-MM-24  | 24 in.              | 2.4mm          | 2.4mm<br>male  | 50 GHz    |
| SC-24-MM-36  | 36 in.              |                |                |           |
| SC-24-MM-48  | 48 in.              | maio           |                |           |
| SC-292-MM-24 | 24 in.              |                | 2.92mm<br>male | 40 GHz    |
| SC-292-MM-36 | 36 in.              | 2.92mm<br>male |                |           |
| SC-292-MM-48 | 48 in.              |                |                |           |
| SC-292-MM-60 | 60 in.              |                |                |           |
| SC-292-MM-78 | 78 in.              |                |                |           |
| SC-35-MM-24  | 24 in.              |                | 3.5mm<br>male  | 26.5 GHz  |
| SC-35-MM-36  | 36 in.              | 3.5mm<br>male  |                |           |
| SC-35-MM-48  | 48 in.              |                |                |           |
| SC-35-MM-60  | 60 in.              |                |                |           |
| SC-35-MM-78  | 78 in.              |                |                |           |
| SC-N-MM-24   | 24 in.              |                | N male         | 18 GHz    |
| SC-N-MM-36   | 36 in.              | N male         |                |           |
| SC-N-MM-48   | 48 in.              |                |                |           |
| SC-N-MM-60   | 60 in.              |                |                |           |
| SC-N-MM-78   | 78 in.              |                |                |           |

<sup>7</sup> Custom lengths are available by special order.

<sup>5</sup> Per MIL-C-87104.

#### Maury Stability <sup>™</sup> Cable Assembly Typical Performance

#### Maury Stability ™ 36" Cable Assembly Typical VSWR

### Maury Stability ™ 36" Cable Assembly Typical Insertion Loss







## Stability <sup>™</sup> Low-Profile Cable Assemblies (-LP)

Stability<sup>TM</sup> Low-Profile Cable Assemblies are designed for high-density applications such as switch matrices and PXI/PXIe/AXIe cards, as well as wafer-probe applications where traditional cable assemblies might cause interference due to cable and connector size. Stability<sup>TM</sup> Low-Profile Cable Assemblies offer the same electrical performance as Stability<sup>TM</sup> Microwave/RF Cable Assemblies in an configuration that is 44% smaller and 66% lighter, and are available with 3.5mm and 2.92mm connectors. Mechanical/Environmental Properties (-LP)

| STABILITY™ Cable Type         | SC-292 and SC-35                |
|-------------------------------|---------------------------------|
| Center Conductor Material     | Silver-Plated Copper-Clad Steel |
| Maximum Outer Diameter        | 0.156 in (3.95mm)               |
| Nominal Weight                | 0.54 oz/ft (50g/m)              |
| Minimum Bend Radius           | 1.0 in. (25.4mm)                |
| Flex Life Cycles <sup>4</sup> | >20,000                         |
| Crush Resistance              | >23 lb/inch (4kN/m)             |
| Operating Temperature Range   | −67 ~ +257°F (−55 ~ +125°C)     |
| Fire Resistance <sup>5</sup>  | Yes                             |
| RoHS/REACH                    | Yes                             |
|                               |                                 |

<sup>4</sup> Per IEC 60966-1, section 9.3. <sup>5</sup> Per MIL-C-87104.



# Ordering Instructions for Stability <sup>™</sup> Low Profile (-LP) Cable Assemblies

To specify a Stability<sup>™</sup> Low Profile Cable Assembly, add "-LP" at the end of the SC model number, as shown in the example below.



#### Stability<sup>™</sup> Microwave/RF Cable Assemblies

#### Stability<sup>™</sup> Phase-Matched (PM) Cable Assembly Sets

Stability<sup>™</sup> Phase-Matched Cable Assemblies have been designed for applications where strict phase equality between multiple paths are required. Stability<sup>™</sup> PM Cable Assemblies are matched within ±0.63°/GHz and available as sets of two or more assemblies. Stability<sup>™</sup> PM Cable Assemblies are offered in both standard and low-profile formats and maintain the mechanical and electrical characteristics of the original assembly. Phase matched assemblies are available with 1.85mm, 2.4mm, 2.92mm, 3.5mm and Type-N connectors and in all lengths. (See *Typical Configurations* table on page 3.)



### Ordering Instructions for Stability<sup>™</sup> Phase-Matched (PM) Cable Assembly Sets

To specify a Stability<sup>™</sup> Phase-Matched Cable Assembly set, add "PM" or "LPPM" at the end of the SC model number, as shown in the example below. "PM" indicates standard configuration Phase-Matched sets; "LPPM" indicates Low Profile configuration, Phase-Matched sets.



### Stability <sup>™</sup> Swept 90° Cable Assemblies (-RT)

Stability<sup>™</sup> Swept 90° Cable Assemblies are designed for applications requiring a fixed and stable bend where traditional cable assemblies may be inconvenient. With a bend radius of 1.43 inches and a cable-to-connector length of 3.3 inches, Stability<sup>™</sup> Swept 90° Cable Assemblies retain the electrical and mechanical specifications of the traditional assembly while removing stresses related to hand-formed bends. Stability<sup>TM</sup> Swept 90° Cable Assemblies are built on demand and are available with 2.92mm, 3.5mm and Type-N connectors.



Stability<sup>™</sup> Swept 90° Cable Assemblies are available in all the lengths offered for the standard Stability<sup>™</sup> Microwave/RF Cable Assemblies.

#### Ordering Instructions for Stability <sup>™</sup> Swept 90° Cable Assemblies (-RT)

To specify a Stability<sup>™</sup> Swept 90° Cable Assembly, add "-RT" at the end of the SC model number, as shown in the example at the right.



### Stability ™ Thermal Vacuum Cable Assemblies (-TV)

Stability<sup>™</sup> TVAC Cable Assemblies have been designed for measurements in a thermal vacuum environment for space product testing. TVAC cable assemblies connect components or satellites located in thermal test chambers to systems and instruments outside. Stability<sup>™</sup> TVAC Cable Assemblies offer the same electrical and mechanical performance as Stability<sup>™</sup> Microwave/RF Cable Assemblies with specialized vented 2.92mm connectors that meet low outgassing requirements of ESA-PSS-01-702 with a TML < 1% and CVCM < 0.1%.

### Ordering Instructions for Stability ™ Thermal Vacuum (-TV) Cable Assemblies

To specify a Stability<sup>™</sup> Thermal Vacuum Cable Assembly, add "-TV" at the end of the SC model number, as shown in the example at the right.









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8

TECHNICAL DATA 2Z-004 April 2015

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